PA-102 Miniature Piston Actuator

The PA-102 Miniature Piston Actuator is a pyrotechnic-actuated device that delivers linear force.

> Remarkably small and lightweight, it is ideal for high-volume applications such as submunitions. Its co-axial design facilitates automatic insertion into the next assembly.

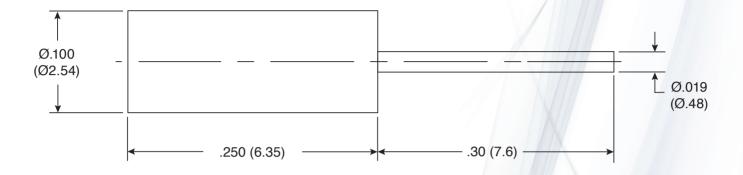
Variations

Actuator modifications can be made to meet customer requirements. Modifications can be made in lead lengths, firing characteristics, and force. The electrode can be nickel or gold plated, or altered in shape. Quantity and/or type of pyrotechnic charge can be changed to alter output force characteristics.

Characteristics

Some of the characteristics listed here are nominal: others are levels to which the units have been tested. There are no limits on design capabilities. Please consult an EaglePicher representative before using this data as a specification.

| Specifications | |
|---|-------|
| Electrical | |
| Bridge Resistance @ 70°F (21°C) 3.0 - 7.5 ohm | |
| All-Fire Energies @ -65°F (-54°C) Capacitor discharge: 1.6 V, 10 microfarad (1280 erg) | 00 |
| Constant current: 0.15 amp, | I0 ms |
| No-Fire Current @ 165°F (74°C) 0.010 amp, 10 sec 0.7 V, 100 microfarad (245 erg | g) |
| Mechanical | |
| Size See drawing | |
| Weight 0.15 gm | |
| Stroke 0.125" (3.17 mm) | |
| Load 60 lb to 140 lb | |
| Ignites in less than 1.0 ms. Function Time Function time will be slightly longer depending on load. | , |
| Environmental | |
| Temperature Operating range: $-65^{\circ}F$ to $+1$ ($-54^{\circ}C$ to $+74^{\circ}C$) | 65°F |
| Chemical | |
| Ignition Compound KDNBF | |
| Freight Classification | |
| Shipping Name Release Devices, Explosive | |
| Identification Number UN0173 | |
| Hazard Classification 1.4S | |



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