

EP-200 Igniter



The EP-200 Electric Igniter is a highly reliable electroexplosive device.

> A typical function of an electric igniter is to activate thermal batteries, propellants, or other fuels.

Variations

Variations can be made in firing characteristics, output charge and overall configuration to accommodate customer requirements. For these or other possible alterations please consult an EaglePicher representative.

Characteristics

Some of the characteristics listed here are nominal: others are levels to which the units have been tested. There are no limits on design capabilities. Please consult an EaglePicher representative before using this data as a specification.

Electrical Pre-fire Insulation Resistance 20 megohm minimum at 500 Vdc per MIL-STD-202. Method 302 (between shorted leads and case). 25kV from a 500 picofarad capacitor with a 5 kohm resistor in series without firing (between shorted leads and case). Additional Electrical Characteristics Mechanical Size See Drawing Weight 0.7 gm Max. Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Identification Number Identification Number Identification Number Identification 1.4S		Specifications	
Pre-fire Insulation Resistance per MIL-STD-202. Method 302 (between shorted leads and case). 25kV from a 500 picofarad capacitor with a 5 kohm resistor in series without firing (between shorted leads and case). Additional Electrical Characteristics See chart at end of section Mechanical Size See Drawing Weight 0.7 gm Max. Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Electrical	
Electrostatic Discharge with a 5 kohm resistor in series without firing (between shorted leads and case). Additional Electrical Characteristics See chart at end of section Mechanical Size See Drawing Weight 0.7 gm Max. Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Pre-fire Insulation Resistance	per MIL-STD-202. Method 302
Mechanical Size See Drawing Weight 0.7 gm Max. Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Electrostatic Discharge	with a 5 kohm resistor in series without firing (between shorted
Size See Drawing Weight 0.7 gm Max. Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325	1	Additional Electrical Characteristics	See chart at end of section
Weight 0.7 gm Max. Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325	Mechanical		
Case Nickel plated gilding metal Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Size	See Drawing
Lead 0.030" diameter Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Weight	0.7 gm Max.
Caloric Output 35 calories nominal Chemical Ignition Compounds LMNR/KCLO ₃ Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Case	Nickel plated gilding metal
Chemical Ignition Compounds Output Compound Freight Classification Shipping Name Identification Number LMNR/KCLO ₃ Zirconium Ferric Oxide Igniter UN0325		Lead	0.030" diameter
Ignition Compounds Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Identification Number UN0325		Caloric Output	35 calories nominal
Output Compound Zirconium Ferric Oxide Freight Classification Shipping Name Igniter Identification Number UN0325		Chemical	
Freight Classification Shipping Name Igniter Identification Number UN0325		Ignition Compounds	LMNR/KCLO ₃
Shipping Name Igniter Identification Number UN0325		Output Compound	Zirconium Ferric Oxide
Identification Number UN0325	1	Freight Classification	
		Shipping Name	Igniter
Hazard Classification 1.4S		Identification Number	UN0325
	1	Hazard Classification	1.4S

Safety

Maximum pyrotechnic weight:

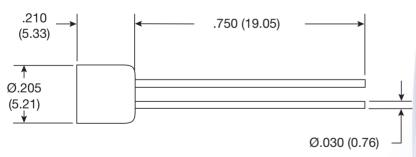
60 mg

Warning:

The igniter may fire if exposed to temperatures above 350°F (176°C), an electrical charge exceeding the specified no-fire current, or if it is cut open before functioning. When the unit fires, hot gases are discharged through the output end.

If your company does not have a safety program, it is essential that one is established before explosive items are handled or used. For a brief overview of safety precautions, see the Safety Procedures Data Sheet or contact an EaglePicher representative.

Energetic devices are considered articles; therefore a Material Safety Data Sheet (MSDS) does not apply. However, MSDS may apply to individual components. For more information, contact your EaglePicher representative.



DIMENSIONS ARE NOMINAL DIMENSIONS IN () ARE IN MM



EaglePicher Technologies, LLC

PO Box 47, Joplin, Missouri 64802-0047, USA tel 417.623.8000 | fax 417.623.0850 www.eaglepicher.com