

## 1MT116 & 1MT163 Indicator

The 1MT116 and 1MT163 Indicator, variations of the 1MT114 Piston Actuator, are designed to do no physical work.

> Instead, the piston for each device is used to show that stray current is present, another device has fired, or to indicate system status (armed, safe,etc.). The 1MT116 and 1MT 163 should not be fired under load because its piston extends with minimal force.

## **Characteristics**

**Specifications** 

Some of the characteristics listed here are nominal; others are levels to which the units have been tested. There are no limits on design capabilities. Please consult an EaglePicher representative before using this data as a specification.

April 1997 Control of the Control of				
Electrical				
Insulation Resistance, Shunted Leads to Case		Before firing: 50 megohm Min. @ 500 Vdc	Before firing: 50 megohm Min. @ 500 Vdc	
		After firing: 50,000 ohm Min. @ 50 Vdc		
Squib	Bridge Resistance* @70°F (21°C)	All-Fire Current @ -65°F (-54°C) 10 ms pulse	No-Fire Current† @ 160°F (71°C) 5 min	
1MT163				
Туре	Ohm	Amp, Min.	Amp, Max.	
А	6.0 ± 1.0	0.30	0.03	
В	4.0 ± 1.0	0.55	0.10	
С	1.8 ± 0.2	1.00	0.10	
F	.40 ± .05	4.50	1.00	
G	25.0 ± 5.0	0.10	0.01	
1MT116				
А	1.00 ± .10	.4 μF cap @ 50 V	.3 μF cap @ 45 V	

<sup>\*</sup>Test current limited to 0.010 amp

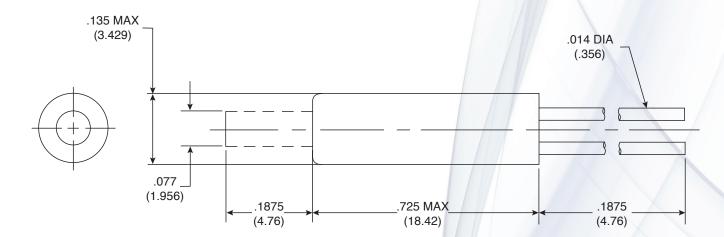
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## 1MT116 & 1MT163

Specifications Continued				
Mechanical				
Size	See drawing			
Weight	1.0 gm Max.			
Stroke	3/16" (4.76 mm)			
Function Time	10 ms			
*See Firing Characteristics of Pyrotechnic-Actuated Devices for effect of current on ignition time.				
Environmental				
Temperature	Operating range: -65°F to +160°F (-54°C to +71°C)			

Specifications Continued				
Chemical				
Ignition Compound	KDNBF			
Freight Classification				
Shipping Name	Release Devices, Explosive			
Identification Number	UN0173			
Hazard Classification	1.4S			



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